

free shoulder holster pattern

free shoulder holster pattern offers an excellent opportunity for firearm enthusiasts and DIY hobbyists to create custom, functional, and comfortable shoulder holsters without incurring high costs. This article explores the benefits of using a free shoulder holster pattern, how to select the right materials, and step-by-step instructions to ensure a perfect fit. Whether for concealed carry, law enforcement, or recreational use, a shoulder holster provides balanced weight distribution and quick access to firearms. Additionally, the article covers tips for customization, maintenance, and safety considerations when crafting and using shoulder holsters. By understanding these elements, readers will gain the knowledge to produce a durable and reliable holster tailored to their specific needs. The following sections detail the essential aspects of designing and assembling a shoulder holster using a free pattern, ensuring both functionality and style.

- Understanding Shoulder Holsters
- Choosing the Right Materials
- Step-by-Step Guide to Using a Free Shoulder Holster Pattern
- Customization and Fit Adjustments
- Maintenance and Care for Shoulder Holsters
- Safety Considerations When Using Shoulder Holsters

Understanding Shoulder Holsters

Shoulder holsters are a popular choice for carrying firearms due to their ergonomic design and ease of access. Unlike belt holsters, shoulder holsters distribute the weight of the firearm across the shoulders and upper body, reducing strain on the hips and waist. This design is especially useful for individuals who carry heavier handguns or require a more discreet carry method under jackets or outerwear. Utilizing a free shoulder holster pattern allows users to tailor the holster to their body shape and firearm specifications, ensuring comfort and security.

Benefits of Shoulder Holsters

There are several advantages to using shoulder holsters, particularly when

crafted from a well-designed pattern. These benefits include:

- **Weight Distribution:** Evenly spreads the firearm's weight, reducing fatigue during extended wear.
- **Accessibility:** Provides quick and natural access to the weapon, especially when seated or in vehicles.
- **Concealment:** Allows for effective concealment beneath jackets or shirts, making it ideal for concealed carry.
- **Customization:** Free patterns enable precise adjustments for different handgun models and body sizes.
- **Comfort:** Adjustable straps and padding can be incorporated for enhanced comfort.

Types of Shoulder Holsters

Understanding the various shoulder holster styles is important when selecting or modifying a free shoulder holster pattern. Common types include:

- **Single Shoulder Holster:** Designed to hold a single firearm on one side of the body.
- **Double Shoulder Holster:** Features holsters on both sides, often for carrying a primary gun and a backup or magazine pouches.
- **Horizontal Holster:** Positions the firearm horizontally under the arm for easy draw.
- **Vertical Holster:** Holds the firearm upright, which may be preferred for certain firearm sizes and personal preferences.

Choosing the Right Materials

The choice of materials significantly impacts the durability, comfort, and appearance of a shoulder holster created from a free shoulder holster pattern. Selecting high-quality components ensures long-term performance and safety.

Leather vs. Synthetic Materials

Leather is the traditional material for shoulder holsters, appreciated for its aesthetic appeal, durability, and ability to mold to the firearm and wearer's body over time. However, synthetic materials like nylon or Kydex can offer lightweight, weather-resistant, and low-maintenance alternatives.

- **Leather:** Offers a classic look and excellent durability but requires care to prevent drying and cracking.
- **Nylon:** Lightweight and resistant to moisture, ideal for tactical or outdoor use.
- **Kydex:** Rigid and form-fitting, providing strong retention but less comfort for shoulder holsters.

Additional Components

Besides the main material for the holster body, several other components are essential for assembling a functional shoulder holster. These include:

- **Straps:** Usually made from leather or heavy-duty nylon webbing, straps should be adjustable and sturdy.
- **Hardware:** Metal or plastic buckles, rivets, and snaps for securing the holster and adjusting fit.
- **Padding:** Foam or leather padding can enhance comfort, especially on the shoulder and back areas.
- **Thread:** Heavy-duty, abrasion-resistant thread is necessary for durable stitching.

Step-by-Step Guide to Using a Free Shoulder Holster Pattern

Employing a free shoulder holster pattern involves precise measurement, cutting, assembly, and finishing to produce a reliable and comfortable holster. The following guide outlines the essential steps.

Step 1: Gathering Tools and Materials

Before beginning, ensure all necessary tools and materials are on hand. Typical requirements include:

- Free shoulder holster pattern template (printed or drawn to scale)
- Leather or chosen material
- Cutting tools (utility knife, rotary cutter, or scissors)
- Hole punch
- Needle and heavy-duty thread or sewing machine
- Rivets, snaps, and buckles
- Measuring tape and ruler
- Edge beveler and burnishing tools (for leather)

Step 2: Measuring and Cutting

Accurate measurements of the firearm and wearer's body are critical. Measure the handgun's length, height, and width to ensure the holster fits snugly. Additionally, measure the wearer's torso, shoulder width, and arm length for strap adjustments. After transferring measurements onto the pattern, carefully cut the material pieces according to the template.

Step 3: Assembly and Stitching

Begin assembling the holster by attaching the main holster body parts and reinforcing stress points with rivets or stitching. Attach straps and hardware following the pattern's instructions, ensuring all connections are secure and adjustable.

Step 4: Finishing Touches

For leather holsters, use edge bevelers and burnishing tools to smooth and seal the edges. Apply leather conditioner or sealant to enhance durability. Verify all hardware functions correctly and test the holster's fit and

retention with the firearm.

Customization and Fit Adjustments

Customization is a key advantage of using a free shoulder holster pattern, allowing users to tailor fit, style, and functionality according to personal preferences and requirements.

Adjusting Strap Length and Position

Proper strap adjustment is essential for comfort and holster stability. Straps should be neither too tight nor too loose, allowing for natural movement without shifting the holster. Most free patterns include guidelines for strap placement, but additional holes or buckles can be added for fine-tuning.

Adding Magazine Pouches or Accessories

Many shoulder holsters can be enhanced with extra pouches for magazines, flashlights, or other equipment. Free patterns may offer add-on templates or suggestions for integrating accessory holders seamlessly into the design.

Personalizing Aesthetics

Customization can extend to decorative elements such as stitching colors, embossing, or dyeing leather. These modifications allow users to create holsters that reflect personal style while maintaining functionality.

Maintenance and Care for Shoulder Holsters

Proper maintenance extends the life and appearance of shoulder holsters, especially those made from leather or other natural materials. Regular care routines help maintain structural integrity and comfort.

Cleaning and Conditioning

Leather holsters should be cleaned with a damp cloth to remove dirt and dust,

avoiding excessive moisture. Conditioning with leather-specific oils or creams prevents drying and cracking. Synthetic materials typically require less maintenance but should be wiped clean regularly.

Storage Recommendations

Store shoulder holsters in a cool, dry place away from direct sunlight to prevent fading and material degradation. Avoid folding or compressing the holster to maintain shape.

Inspecting for Wear and Tear

Regularly inspect stitching, hardware, and straps for signs of wear or damage. Replace worn components promptly to ensure continued safety and reliability when carrying firearms.

Safety Considerations When Using Shoulder Holsters

Safety is paramount when carrying and handling firearms with shoulder holsters. Proper use and construction minimize the risk of accidental discharge or injury.

Ensuring Secure Retention

The holster must securely hold the firearm to prevent unintended movement or loss. Free shoulder holster patterns often incorporate retention straps or thumb breaks to enhance security.

Proper Drawing Technique

Practice smooth and controlled drawing motions to avoid snagging or accidental discharge. Training with the holster and firearm combination helps develop muscle memory and confidence.

Legal and Practical Considerations

Be aware of local laws and regulations regarding concealed carry and holster types. Additionally, consider comfort, accessibility, and environment to select the appropriate holster configuration for safe everyday use.

Frequently Asked Questions

Where can I find a free shoulder holster pattern online?

You can find free shoulder holster patterns on websites like Etsy (free section), Pinterest, sewing blogs, and DIY forums dedicated to leatherworking or tactical gear.

What materials do I need to make a shoulder holster using a free pattern?

Typically, you'll need leather or heavy-duty fabric, strong thread or rivets, buckles or snaps, and basic sewing tools. The exact materials may vary depending on the pattern's specifications.

Are free shoulder holster patterns suitable for beginners?

Many free patterns include step-by-step instructions and are designed for various skill levels, but some may require intermediate sewing or leatherworking skills. It's important to review the pattern details before starting.

Can I customize a free shoulder holster pattern to fit my specific firearm?

Yes, most free patterns can be adjusted in size to accommodate different firearm models. You may need to modify dimensions or add additional straps for a secure fit.

Is it legal to make a shoulder holster at home using a free pattern?

In most places, making a holster for personal use is legal. However, you should check local laws regarding firearm accessories to ensure compliance with regulations in your area.

What are the advantages of using a shoulder holster?

Shoulder holsters distribute weight evenly, allow for concealed carry under a jacket, provide easy access, and are comfortable for extended wear compared to waistband holsters.

How do I ensure the shoulder holster fits comfortably using a free pattern?

Follow the pattern measurements carefully, adjust straps for a snug but comfortable fit, and test with your firearm loaded to ensure proper balance and accessibility.

Can I use a free shoulder holster pattern to make a holster for airsoft or replica guns?

Yes, free shoulder holster patterns can be used to make holsters for airsoft or replica guns. Just make sure to adjust the size accordingly for a secure fit.

Are there video tutorials available to accompany free shoulder holster patterns?

Yes, many sewing and leatherworking enthusiasts post video tutorials on platforms like YouTube that complement free shoulder holster patterns, providing visual guidance through the construction process.

Additional Resources

1. The Ultimate Guide to Free Shoulder Holster Patterns

This comprehensive guide covers a wide range of free shoulder holster patterns suitable for various handgun sizes and body types. It includes detailed instructions, measurements, and materials needed to craft your own holster. Perfect for DIY enthusiasts and professionals alike, the book emphasizes comfort, accessibility, and durability.

2. DIY Shoulder Holsters: Free Patterns and Step-by-Step Instructions

Focused on hands-on crafting, this book offers easy-to-follow patterns and step-by-step tutorials for creating shoulder holsters at home. It features tips on selecting the right leather and tools, along with customization options to fit different firearms. Ideal for beginners wanting to build a reliable, custom holster without spending a lot.

3. Leather Crafting for Shoulder Holsters: Free Patterns Included

This book delves into the art of leather crafting specifically tailored for shoulder holsters. Readers will find free patterns along with advice on cutting, stitching, and finishing leather holsters. It highlights techniques

to ensure the holster is both functional and aesthetically pleasing.

4. Custom Shoulder Holster Patterns: Free Templates for Every Shooter

Designed for shooters who want personalized carry solutions, this book provides a collection of free shoulder holster patterns for different firearm models. It discusses ergonomics, balance, and concealment strategies to enhance user comfort and safety. The templates are printable and adaptable for various skill levels.

5. The Free Shoulder Holster Pattern Handbook

A practical handbook offering a variety of free patterns and design ideas for shoulder holsters. It includes troubleshooting tips, fitting advice, and material recommendations, making it a valuable resource for both novices and experienced holster makers. The book also explores historical and modern holster designs.

6. Crafting Concealed Carry: Free Shoulder Holster Patterns and Techniques

This resource focuses on concealed carry holsters with free shoulder holster patterns that prioritize discretion and quick access. It guides readers through selecting materials and customizing patterns to suit different climates and clothing styles. Safety considerations and legal tips are also covered.

7. Innovative Shoulder Holster Designs: Free Patterns for the Modern Shooter

Highlighting modern design innovations, this book offers free shoulder holster patterns that incorporate new materials and ergonomic features. It addresses common issues such as weight distribution and retention, providing solutions through pattern adjustments. Ideal for those looking to create cutting-edge holsters.

8. Beginner's Guide to Free Shoulder Holster Patterns

Tailored for newcomers, this guide explains the basics of shoulder holster construction with easy free patterns to get started. It breaks down complex steps into manageable parts and offers tips for avoiding common mistakes. The book encourages creativity while ensuring the holster is practical and safe.

9. Mastering Shoulder Holster Craftsmanship: Free Patterns and Expert Tips

This advanced manual is aimed at craftsmen seeking to perfect their shoulder holster-making skills. It includes intricate free patterns, detailed diagrams, and expert advice on materials and finishing techniques. The book also covers customization for different firearm types and user preferences.

[Free Shoulder Holster Pattern](#)

Free Shoulder Holster Pattern: Craft Your Concealed Carry Solution

Tired of bulky, uncomfortable, and expensive holsters? Do you dream of a custom-fitted concealed carry solution that perfectly complements your body and firearm? Stop settling for off-the-shelf options that pinch, chafe, or simply don't work for you. Learn to create your own perfectly tailored shoulder holster, saving money and gaining complete control over comfort and fit.

This comprehensive guide, "The Ultimate Guide to Crafting Your Own Shoulder Holster," provides you with everything you need to design and construct a high-quality, custom-fit shoulder holster.

What you'll learn:

Introduction: Understanding shoulder holsters, safety considerations, and material selection.

Chapter 1: Choosing the Right Materials & Tools: A detailed breakdown of suitable fabrics, leather, hardware, and the essential tools you'll need.

Chapter 2: Taking Accurate Body Measurements: Mastering the art of precise body measurements for a perfect fit every time.

Chapter 3: Pattern Creation & Adjustments: Step-by-step instructions for creating your personalized pattern, including adjustments for different body types and firearm sizes.

Chapter 4: Cutting, Stitching, and Assembly: Expert guidance on cutting techniques, stitching methods, and assembling your holster for durability and comfort.

Chapter 5: Adding Finishing Touches & Refinements: Tips and tricks for enhancing your holster's aesthetics and functionality.

Chapter 6: Safety and Legal Considerations: Understanding responsible concealed carry practices and relevant legal regulations.

Conclusion: Celebrating your accomplishment and resources for further learning.

The Ultimate Guide to Crafting Your Own Shoulder Holster

Introduction: Embrace the DIY Concealed Carry Revolution

For years, concealed carry enthusiasts have been burdened by the limitations of commercially available holsters. Many are uncomfortable, ill-fitting, or simply too expensive. This guide empowers you to break free from these limitations by crafting your own custom-fit shoulder holster, saving money, enhancing comfort, and achieving optimal concealment. We'll cover everything from material selection to the final stitching, ensuring you create a holster that's perfectly tailored to your needs and firearm. Remember, safety is paramount. Always prioritize responsible gun handling and adhere to all local laws and regulations regarding concealed carry.

Chapter 1: Choosing the Right Materials & Tools: Building a Solid Foundation

The success of your project hinges on selecting the right materials and tools. Cutting corners here can lead to a poorly functioning and potentially unsafe holster.

Materials:

Leather: Full-grain leather offers superior durability and longevity. Consider the thickness; heavier leather is more durable but might be less comfortable. Vegetable-tanned leather is a popular choice due to its strength and workability.

Fabric: Heavy-duty canvas, nylon, or Cordura are excellent alternatives to leather. These fabrics are lighter, more affordable, and offer good durability. Look for water-resistant options for added protection.

Hardware: This includes snaps, buckles, rivets, and stitching thread. Choose high-quality hardware that's designed for heavy-duty use. Stainless steel is a reliable choice for its resistance to rust and corrosion.

Foam Padding: Adding foam padding enhances comfort and improves the holster's ability to absorb impact. Closed-cell foam is a good option as it retains its shape and doesn't absorb moisture.

Interfacing: This stiffening material helps maintain the holster's shape and structure. Choose a material that's compatible with your chosen outer fabric.

Tools:

Pattern-making tools: Paper, rulers, pencils, curves, and scissors are crucial for creating accurate patterns.

Cutting tools: A rotary cutter or sharp shears are ideal for precise cuts.

Stitching tools: A sewing machine capable of handling thick materials is preferred, but hand-stitching is also possible with heavy-duty needles and strong thread. A stitching pony (a clamp to hold the leather while you stitch) will also be a great help.

Hole-punching tools: Needed for installing rivets and other hardware.

Riveting tools: For secure fastening of the hardware.

Investing in quality materials and tools will ensure your holster lasts and performs as expected.

Don't compromise on quality to save a few dollars. The safety and comfort of your concealed carry depend on it.

Chapter 2: Taking Accurate Body Measurements: The Key to a Perfect Fit

A poorly fitting holster can be uncomfortable and even dangerous. Accurate measurements are crucial for a custom-fit holster that ensures both comfort and secure firearm retention. Use a flexible measuring tape and follow these steps:

1. **Shoulder Width:** Measure the widest part of your shoulder blades.
2. **Chest Circumference:** Measure around your chest at the level of your armpits.
3. **Waist Circumference:** Measure around your waist at the natural waistline.
4. **Shoulder to Waist:** Measure the distance from your shoulder to your waistline.
5. **Firearm Dimensions:** Measure the length, width, and height of your firearm, including any sights or attachments. This is critical for determining the holster's dimensions.
6. **Cant (Angle):** Determine the angle at which you want your firearm to be carried. This will influence the pattern design.

Record these measurements meticulously. Use a notebook or a spreadsheet to keep track of your data. You'll refer to these measurements throughout the pattern creation process. It's recommended to take these measurements several times to ensure accuracy. If possible, have someone else assist with the measurements for greater precision.

Chapter 3: Pattern Creation & Adjustments: Tailoring Your Holster

This chapter delves into the process of creating your personalized pattern. While many free patterns exist online, they might not perfectly fit your body and firearm. Therefore, adjusting a basic pattern to your specific measurements is crucial.

1. **Finding a Base Pattern:** Start by searching for free shoulder holster patterns online. Many websites and forums offer printable patterns you can use as a starting point.
2. **Scaling the Pattern:** Adjust the base pattern based on your measurements. This might involve enlarging or reducing specific areas to achieve the correct dimensions. Ensure the pattern accommodates your firearm's dimensions and leaves enough room for comfortable drawing.
3. **Adjusting for Body Type:** Consider your body type when adjusting the pattern. If you have broad shoulders, you'll need to adjust the shoulder straps accordingly. If you have a larger or smaller chest, adjust the chest piece to fit comfortably.
4. **Cant Adjustment:** Incorporate the desired cant angle into your pattern. This involves modifying the angle of the holster body to position the firearm at the optimal angle for drawing.
5. **Testing the Pattern:** Create a test pattern using inexpensive material (like cardboard) to check the fit before cutting into your final materials. Make any necessary adjustments based on the test fit.

Chapter 4: Cutting, Stitching, and Assembly: Bringing Your Vision to Life

With your finalized pattern, it's time to translate it into a functional holster.

1. **Material Preparation:** Cut your chosen material according to your pattern, ensuring accurate alignment. Use sharp tools to avoid fraying or uneven edges.

2. **Stitching Techniques:** Choose the most suitable stitching method based on your materials. For leather, saddle stitching is a durable and aesthetically pleasing option. For fabric, a strong sewing machine stitch is ideal.
3. **Assembly:** Follow a step-by-step approach, adhering to the sequence outlined in your pattern instructions. This may involve stitching different parts of the holster together, attaching hardware, and adding any padding. Work carefully and accurately to ensure the holster's functionality.
4. **Reinforcement:** Reinforce high-stress areas, such as the points where the holster straps attach, to prevent tearing or breakage. Use rivets, stitching, or additional layers of material.

Chapter 5: Adding Finishing Touches & Refinements: Personalizing Your Creation

This chapter focuses on refining your holster's appearance and functionality. Add personal touches to make it your own.

1. **Edge Finishing:** Finish the edges of your leather or fabric to prevent fraying and enhance the holster's appearance. You can use edge painting, burnishing, or binding techniques.
2. **Adding a Retention Strap:** Consider adding a retention strap to secure the firearm further. This is particularly important if you're carrying a smaller firearm that might be prone to shifting.
3. **Customizing the Look:** Add personal touches such as embossing, stitching details, or decorative elements to personalize your holster.
4. **Testing and Adjustments:** Once your holster is complete, test its fit and functionality. Make any necessary adjustments to ensure comfort and secure firearm retention.

Chapter 6: Safety and Legal Considerations: Responsible Concealed Carry

Responsible gun ownership and adherence to local laws are paramount.

1. **Safe Gun Handling:** Always practice safe gun handling techniques, including keeping your finger off the trigger until ready to shoot and ensuring the firearm is unloaded when not in use.
2. **Local Laws and Regulations:** Familiarize yourself with your local laws and regulations regarding concealed carry. These laws vary significantly by location.
3. **Proper Training:** Seek professional training in firearms handling, safety, and concealed carry techniques.

Conclusion: Your Journey to a Custom-Fit Holster

Congratulations! You've successfully crafted a custom-fit shoulder holster tailored to your needs and preferences. Remember, practice makes perfect. With each holster you create, your skills and confidence will grow. Continue to refine your techniques and explore different materials and designs to further personalize your concealed carry experience.

FAQs

1. What type of leather is best for a shoulder holster? Full-grain vegetable-tanned leather is ideal for its durability and workability.
2. Can I use a sewing machine for this project? Yes, a heavy-duty sewing machine is highly recommended, especially for thicker materials like leather.
3. How important is a good fit? A good fit is crucial for comfort, concealment, and safe firearm retention. Improper fit can lead to discomfort or accidental discharge.
4. What if my firearm has attachments (lights, lasers)? Account for these attachments when taking measurements and creating your pattern.
5. How do I clean my leather shoulder holster? Condition leather regularly to maintain its flexibility and longevity. Use a leather cleaner and conditioner suitable for your leather type.
6. Is it legal to make my own shoulder holster? Legality depends on your local jurisdiction. Research your local laws regarding homemade firearms accessories.
7. What is the best way to add padding? Closed-cell foam padding provides comfort and absorbs impact without absorbing moisture.
8. Can I use fabric instead of leather? Yes, heavy-duty canvas, nylon, or Cordura are excellent alternatives to leather.
9. Where can I find more advanced patterns and techniques? Search online forums, blogs, and websites dedicated to leather crafting and gunsmithing.

Related Articles:

1. Choosing the Right Firearm for Concealed Carry: A guide to selecting a firearm suitable for concealed carry based on your needs and experience level.
2. Concealed Carry Laws by State: A comprehensive overview of concealed carry laws and regulations in each state within the US.
3. Advanced Leatherworking Techniques for Holsters: Exploring advanced stitching methods, tooling, and finishing techniques for superior holster craftsmanship.
4. DIY Gun Cleaning Kit: A Step-by-Step Guide: Learn to create your own gun cleaning kit for optimal firearm maintenance.
5. The Importance of Proper Gun Safety: A detailed discussion on safe gun handling practices, storage, and transportation.
6. Concealed Carry Insurance: Is It Necessary?: Understanding the benefits and limitations of concealed carry insurance.
7. Best Fabrics for DIY Gun Holsters: An in-depth look at the properties and suitability of different fabrics for holster construction.
8. Concealed Carry and Self-Defense Laws: Exploring the legal aspects of self-defense involving firearms.
9. Alternatives to Shoulder Holsters for Concealed Carry: An exploration of different concealed carry methods and their advantages and disadvantages.

free shoulder holster pattern: How To Make Holsters Al Stohlman , HOLSTERS have played, and are still playing, a very important part in the history of man. And, since the making and manufacture of the first hand guns, methods for concealing, easier handling and carrying of these weapons have been devised. Trial and error being the surest way of improvement, holster making has now advanced to fill almost every need and requirement of the pistol user. Today, with the hundreds of Makes, Models, and barrel lengths of hand guns, it would be virtually impossible to reproduce holster patterns for each and every one into book form. The Holster Patterns presented in this book are a cross-section of a few of the most popular Makes and Models of the guns in use today; with alternate designs and added barrel lengths as space permits. Most of the Carving Designs presented can be altered for shorter, longer, or odd barrel lengths by adding or omitting a leaf, scroll, etc. The designs can also be used on similar holster patterns for other guns by "stretching" or "squeezing" the flowers, leaves, etc., to fit the confines of the border lines. With a little Imagination and Ingenuity, the Carving Designs in this book can be used on hundreds of holster patterns. Remember... the patterns shown will also fit many other similar makes and models of guns ... too numerous to mention. The purpose of this book is to assist and instruct the craftsman in various methods of Holster Construction and Holster Pattern Making. Each phase is shown with clearly defined step-by-step photos and drawings. It is hoped that this book will aid the Self Taught Student, Instructor, and Professional Craftsman alike to further their knowledge of "How To Make Holsters" for Profit, Personal Satisfaction and Fun! A "special" thanks to my wife, Terry, who has devoted countless hours and painstaking effort to produce all of the photographs appearing in this book. Many thanks to Ralph Tiner . . . Sporting Goods Center, Hemet, Calif. ... for his willing cooperation in supplying guns and information. Thanks to Lee Kelly, U. S. Forestry Service, and many other friends who have given unselfishly of their time and assistance. To the Leathercraftsman: Thanks for your patience in awaiting the first publication of "How To Make Holsters" .. . Many Happy Hours! Sincerely, Al Stohlman

free shoulder holster pattern: The Moment It Clicks Joe McNally, 2008-01-23 THE FIRST BOOK WITH ONE FOOT ON THE COFFEE TABLE, AND ONE FOOT IN THE CLASSROOM Joe McNally, one of the world's top pro digital photographers, whose celebrated work has graced the pages of Sports Illustrated, Time, and National Geographic (to name a few), breaks new ground by doing something no photography book has ever done—blending the rich, stunning images and elegant layout of a coffee-table book with the invaluable training, no-nonsense insights, and

photography secrets usually found only in those rare, best-of-breed educational books. When Joe's not on assignment for the biggest-name magazines and Fortune 500 clients, he's in the classroom teaching location lighting, environmental portraiture, and how to "get the shot" at workshops around the world. These on-location workshops are usually reserved for a handful of photographers each year, but now you can learn the same techniques that Joe shares in his seminars and lectures in a book that brings Joe's sessions to life. What makes the book so unique is the "triangle of learning" where (1) Joe distills the concept down to one brief sentence. It usually starts with something like, "An editor at National Geographic once told me..." and then he shares one of those hard-earned tricks of the trade that you only get from spending a lifetime behind the lens. Then, (2) on the facing page is one of Joe's brilliant images that perfectly illustrates the technique (you'll recognize many of his photos from magazine covers). And (3) you get the inside story of how that shot was taken, including which equipment he used (lens, f/stop, lighting, accessories, etc.), along with the challenges that type of project brings, and how to set up a shot like that of your own. This book also gives you something more. It inspires. It challenges. It informs. But perhaps most importantly, it will help you understand photography and the art of making great photos at a level you never thought possible. This book is packed with those "Ah ha!" moments—those clever insights that make it all come together for you. It brings you that wonderful moment when it suddenly all makes sense—that "moment it clicks."

free shoulder holster pattern: Working Stiff Tori Carrington, 2010-05-22 Sofie Metropolis's PI business is so successful at finding missing spouses and lost pets and at proving insurance fraud that she's hired new staff, including her (formerly) layabout cousin. There are two men in Sofie's life: sexy Greek baker Dino, who found a place in her heart—and bed—in Foul Play, and man-of-mystery Jake Porter, whose Australian accent is guaranteed to turn Sofie's knees to water. The week before Halloween, a body disappears from Sofie's Aunt's funeral home. It might be a holiday prank, but Sofie's barely begun to investigate when she's handed a truly hot case: prove the innocence of someone already on trial for murder! At the publisher's request, this title is being sold without Digital Rights Management software (DRM) applied.

free shoulder holster pattern: For Whom the Bell Tolls Ernest Hemingway, 2014-05-22 In 1937 Ernest Hemingway traveled to Spain to cover the civil war there for the North American Newspaper Alliance. Three years later he completed the greatest novel to emerge from "the good fight," *For Whom the Bell Tolls*. The story of Robert Jordan, a young American in the International Brigades attached to an antifascist guerilla unit in the mountains of Spain, it tells of loyalty and courage, love and defeat, and the tragic death of an ideal. In his portrayal of Jordan's love for the beautiful Maria and his superb account of El Sordo's last stand, in his brilliant travesty of *La Pasionaria* and his unwillingness to believe in blind faith, Hemingway surpasses his achievement in *The Sun Also Rises* and *A Farewell to Arms* to create a work at once rare and beautiful, strong and brutal, compassionate, moving, and wise. "If the function of a writer is to reveal reality," Maxwell Perkins wrote to Hemingway after reading the manuscript, "no one ever so completely performed it." Greater in power, broader in scope, and more intensely emotional than any of the author's previous works, it stands as one of the best war novels of all time.

free shoulder holster pattern: Blood Sun David Gilman, 2011-12-27 Has Max's quest for the truth led to an answer for which he'll pay the ultimate price? Deep in the London underground, a train shudders across an unseen body. Days later, on the bleakness of Dartmoor, Max Gordon learns of a fellow student's death in the capital. Danny Maguire was carrying an envelope with Max's name on it—containing the secret of Max's mother's death. The clues take Max into the endangered rainforest of Central America where, hunted down by a ruthless killer, he must also escape the jaws of deadly crocodiles and flesh-eating piranhas. The truth Max is desperately trying to uncover lies deep within the dangerous forest's heart . . . if only he can stay alive to reach it. The third and final novel in David Gilman's supercharged, sophisticated adventure series, perfect for fans of Anthony Horowitz, James Patterson, and the Jason Bourne movies.

free shoulder holster pattern: Unbroken Laura Hillenbrand, 2014-07-29 #1 NEW YORK

TIMES BESTSELLER • NOW A MAJOR MOTION PICTURE • Look for special features inside. Join the Random House Reader's Circle for author chats and more. In boyhood, Louis Zamperini was an incorrigible delinquent. As a teenager, he channeled his defiance into running, discovering a prodigious talent that had carried him to the Berlin Olympics. But when World War II began, the athlete became an airman, embarking on a journey that led to a doomed flight on a May afternoon in 1943. When his Army Air Forces bomber crashed into the Pacific Ocean, against all odds, Zamperini survived, adrift on a foundering life raft. Ahead of Zamperini lay thousands of miles of open ocean, leaping sharks, thirst and starvation, enemy aircraft, and, beyond, a trial even greater. Driven to the limits of endurance, Zamperini would answer desperation with ingenuity; suffering with hope, resolve, and humor; brutality with rebellion. His fate, whether triumph or tragedy, would be suspended on the fraying wire of his will. Appearing in paperback for the first time—with twenty arresting new photos and an extensive Q&A with the author—Unbroken is an unforgettable testament to the resilience of the human mind, body, and spirit, brought vividly to life by Seabiscuit author Laura Hillenbrand. Hailed as the top nonfiction book of the year by Time magazine • Winner of the Los Angeles Times Book Prize for biography and the Indies Choice Adult Nonfiction Book of the Year award “Extraordinarily moving . . . a powerfully drawn survival epic.”—The Wall Street Journal “[A] one-in-a-billion story . . . designed to wrench from self-respecting critics all the blurby adjectives we normally try to avoid: It is amazing, unforgettable, gripping, harrowing, chilling, and inspiring.”—New York “Staggering . . . mesmerizing . . . Hillenbrand’s writing is so ferociously cinematic, the events she describes so incredible, you don’t dare take your eyes off the page.”—People “A meticulous, soaring and beautifully written account of an extraordinary life.”—The Washington Post “Ambitious and powerful . . . a startling narrative and an inspirational book.”—The New York Times Book Review “Magnificent . . . incredible . . . [Hillenbrand] has crafted another masterful blend of sports, history and overcoming terrific odds; this is biography taken to the nth degree, a chronicle of a remarkable life lived through extraordinary times.”—The Dallas Morning News “An astonishing testament to the superhuman power of tenacity.”—Entertainment Weekly “A tale of triumph and redemption . . . astonishingly detailed.”—O: The Oprah Magazine “[A] masterfully told true story . . . nothing less than a marvel.”—Washingtonian “[Hillenbrand tells this] story with cool elegance but at a thrilling sprinter’s pace.”—Time “Hillenbrand [is] one of our best writers of narrative history. You don’t have to be a sports fan or a war-history buff to devour this book—you just have to love great storytelling.”—Rebecca Skloot, author of *The Immortal Life of Henrietta Lacks*

free shoulder holster pattern: *The Westing Game* Ellen Raskin, 2020-10-13 BE CLASSIC with *The Westing Game*, introduced by New York Times bestselling author Mac Barnett. A highly inventive mystery begins when sixteen unlikely people gather for the reading of the very stranger will of the very read Samuel W. Westing. They could become millionaires, depending on how they play a game. All they have to do is find the answer - but the answer to what? The Westing game is tricky and dangerous, but the heirs play on - through blizzards, burglaries, and bombings, Sam Westing may be dead ... but that won't stop him from playing one last game! Winner of the Newbery Medal Winner of the Boston Globe/Horn Book Award An ALA Notable Book A School Library Journal One Hundred Books That Shaped the Century A supersharp mystery...confoundingly clever, and very funny. —Booklist, starred review Great fun for those who enjoy illusion, word play, or sleight of hand. —The New York Times Book Review A fascinating medley of word games, disguises, multiple aliases, and subterfuges—a demanding but rewarding book. —The Horn Book

free shoulder holster pattern: *501 Word Analogy Questions* Learning Express LLC, 2002 Helps students become familiar with the question format on standardized tests and learn how to apply logic and reasoning skills to word knowledge. Focuses on exact word definitions and secondary word meanings, relationships between words and how to draw logical conclusions about possible answer choices. Identifies analogies, cause/effect, part/whole, type/category, synonyms, and antonyms.

free shoulder holster pattern: *Stalking the Angel* Robert Crais, 2020-01-28 Meet Elvis Cole,

L.A. private eye . . . he quotes Jiminy Cricket and carries a .38. He's a literate, wisecracking Vietnam vet who is determined never to grow up. The blonde who walked into Cole's office was the best-looking woman he'd seen in weeks. The only thing that kept her from rating a perfect "10" was the briefcase on one arm and the uptight hotel magnate on the other. Bradley Warren had lost something very valuable—something that belonged to someone else: a rare thirteenth-century Japanese manuscript called the Hagakure. Just about all Cole knew about Japanese culture he'd learned from reading *Shogun*, but he knew a lot about crooks—and what he didn't know his sociopathic sidekick, Joe Pike, did. Together their search begins in L.A.'s Little Tokyo and the nest of notorious Japanese mafia, the yakuza, and leads to a white-knuckled adventure filled with madness, murder, sexual obsession, and a stunning double-whammy ending. For Elvis Cole, it's just another day's work. Praise for *Stalking the Angel* "Stalking the Angel is a righteous California book: intelligent, perceptive, hard, clean."—James Ellroy "Out on the West Coast, where private eyes thrive like avocado trees, Robert Crais has created an interesting and amusing hero in Elvis Cole."—The Wall Street Journal "Devotees of the rock 'em, sock 'em school should find [*Stalking the Angel*] tasty."—The San Diego Union

free shoulder holster pattern: *Roadside Picnic* Arkady Strugatsky, Boris Strugatsky, Olena Bormashenko, 2012-05-01 Red Schuhart is a stalker, one of those young rebels who are compelled, in spite of extreme danger, to venture illegally into the Zone to collect the mysterious artifacts that the alien visitors left scattered around. His life is dominated by the place and the thriving black market in the alien products. But when he and his friend Kirill go into the Zone together to pick up a &"full empty,&" something goes wrong. And the news he gets from his girlfriend upon his return makes it inevitable that he'll keep going back to the Zone, again and again, until he finds the answer to all his problems. First published in 1972, *Roadside Picnic* is still widely regarded as one of the greatest science fiction novels, despite the fact that it has been out of print in the United States for almost thirty years. This authoritative new translation corrects many errors and omissions and has been supplemented with a foreword by Ursula K. Le Guin and a new afterword by Boris Strugatsky explaining the strange history of the novel's publication in Russia.

free shoulder holster pattern: *Midnight in the Garden of Good and Evil* John Berendt, 1994-01-13 NATIONAL BESTSELLER • A modern classic of true crime, set in a most beguiling Southern city—now in a 30th anniversary edition with a new afterword by the author "Elegant and wicked . . . might be the first true-crime book that makes the reader want to book a bed and breakfast for an extended weekend at the scene of the crime."—The New York Times Book Review Shots rang out in Savannah's grandest mansion in the misty, early morning hours of May 2, 1981. Was it murder or self-defense? For nearly a decade, the shooting and its aftermath reverberated throughout this hauntingly beautiful city of moss-hung oaks and shaded squares. In this sharply observed, suspenseful, and witty narrative, John Berendt skillfully interweaves a hugely entertaining first-person account of life in this isolated remnant of the Old South with the unpredictable twists and turns of a landmark murder case. It is a spellbinding story peopled by a gallery of remarkable characters: the well-bred society ladies of the Married Woman's Card Club; the turbulent young gigolo; the hapless recluse who owns a bottle of poison so powerful it could kill every man, woman, and child in Savannah; the aging and profane Southern belle who is the "soul of pampered self-absorption"; the uproariously funny drag queen; the acerbic and arrogant antiques dealer; the sweet-talking, piano-playing con artist; young people dancing the minuet at the black debutante ball; and Minerva, the voodoo priestess who works her magic in the graveyard at midnight. These and other Savannahians act as a Greek chorus, with Berendt revealing the alliances, hostilities, and intrigues that thrive in a town where everyone knows everyone else. Brilliantly conceived and masterfully written, *Midnight in the Garden of Good and Evil* is a sublime and seductive reading experience.

free shoulder holster pattern: *Cat's Cradle* Kurt Vonnegut, 2009-11-04 "A free-wheeling vehicle . . . an unforgettable ride!"—The New York Times *Cat's Cradle* is Kurt Vonnegut's satirical commentary on modern man and his madness. An apocalyptic tale of this planet's ultimate fate, it

features a midget as the protagonist, a complete, original theology created by a calypso singer, and a vision of the future that is at once blackly fatalistic and hilariously funny. A book that left an indelible mark on an entire generation of readers, Cat's Cradle is one of the twentieth century's most important works—and Vonnegut at his very best. "[Vonnegut is] an unimitative and inimitable social satirist."—Harper's Magazine "Our finest black-humorist . . . We laugh in self-defense."—Atlantic Monthly

free shoulder holster pattern: *My Antonia* Willa Cather, 2021-01-08 *My Antonia* is a novel by an American writer Willa Cather. It is the final book of the prairie trilogy of novels, preceded by *O Pioneers!* and *The Song of the Lark*. The novel tells the stories of an orphaned boy from Virginia, Jim Burden, and Antonia Shimerda, the daughter of Bohemian immigrants. They are both became pioneers and settled in Nebraska in the end of the 19th century. The first year in the very new place leaves strong impressions in both children, affecting them lifelong. The narrator and the main character of the novel *My Antonia*, Jim grows up in Black Hawk, Nebraska from age 10 Eventually, he becomes a successful lawyer and moves to New York City.

free shoulder holster pattern: *The Parsifal Mosaic* Robert Ludlum, 2015-06-02 Michael Havelock's world died on a moonlit beach on the Costa Brava as he watched his partner and lover, double agent Jenna Karas, efficiently gunned down by his own agency. There's nothing left for him but to quit the game, get out. Then, in one frantic moment on a crowded railroad platform in Rome, Havelock sees Jenna. Racing around the globe in search of his beautiful betrayer, Havelock is now marked for death by both U.S. and Russian assassins, trapped in a massive mosaic of treachery created by a top-level mole with the world in his fist: Parsifal. Praise for Robert Ludlum and *The Parsifal Mosaic* "[Robert] Ludlum's narrative imagination is a force of nature."—The New York Times "As fast-paced and absorbing as any he's written."—Newsday "The suspense never lets up."—The Atlanta Journal-Constitution "A crackling good yarn."—Los Angeles Times Book Review

free shoulder holster pattern: *Firebreak* Nicole Kornher-Stace, 2021-05-04 One young woman faces down an all-powerful corporation in this "profound...resonant" (NPR), all-too-near future science fiction debut that reads like a refreshing take on *Ready Player One*, with a heavy dose of *Black Mirror*. *Ready Player One* meets *Cyberpunk 2077* in this eerily familiar future. "Twenty minutes to power curfew, and my kill counter's stalled at eight hundred eighty-seven while I've been standing here like an idiot. My health bar is flashing ominously, but I'm down to four heal patches, and I have to be smart." New Liberty City, 2134. Two corporations have replaced the US, splitting the country's remaining forty-five states (five have been submerged under the ocean) between them: Stellaxis Innovations and Greenleaf. There are nine supercities within the continental US, and New Liberty City is the only amalgamated city split between the two megacorps, and thus at a perpetual state of civil war as the feeds broadcast the atrocities committed by each side. Here, Mallory streams Stellaxis's wargame, *SecOps* on *BestLife*, spending more time jacked in than in the world just to eke out a hardscrabble living from tips. When a chance encounter with one of the game's rare super-soldiers leads to a side job for Mal—looking to link an actual missing girl to one of the *SecOps* characters. Mal's sudden burst in online fame rivals her deepening fear of what she is uncovering about *BestLife*'s developer, and puts her in the kind of danger she's only experienced through her avatar. Author Kornher-Stace's adult science fiction debut—*Firebreak*—is a "fight song in praise of fierce friendship and the strength to endure" (Amal El-Mohtar, Hugo and Nebula Award-winning author of *This Is How You Lose the Time War*) loaded with ambitious challenges and a city to save.

free shoulder holster pattern: *Alas, Babylon* Pat Frank, 2005-07-05 The classic apocalyptic novel that stunned the world.

free shoulder holster pattern: *Do Androids Dream of Electric Sheep?* Philip K. Dick, 1975 By 2021, the Terminus War had driven mankind off-planet and entire species into extinction. Now only the rich can afford living creatures; others may buy amazingly realistic simulacrae: horses, cats, sheep ... Even humans. These artificial people are so advanced it's impossible to tell them from true men and women--except for their lack of empathy. Without empathy, androids can--and do--kill their owners and blend into society, so they're illegal on Earth. It's Rick Deckard's job to find these rogues

and retire them. But andys tend to fight back--with deadly results.

free shoulder holster pattern: Body of Evidence Patricia Cornwell, 2009-12-01 #1 New York Times bestselling author Patricia Cornwell's classic forensic thriller, featuring gutsy medical examiner Kay Scarpetta. A reclusive author, Beryl Madison finds no safe haven from months of menacing phone calls—or the tormented feeling that her every move is being watched. When the writer is found slain in her own home, Kay Scarpetta pieces together the intricate forensic evidence—while unwittingly edging closer to a killer waiting in the shadows.

free shoulder holster pattern: Long Range C. J. Box, 2021-01-26 Impressive precision and heart-gripping suspense....Good characters, an extra good story, and great scenes of life and death in the wilderness--New York Times Book Review Wyoming game warden Joe Pickett must investigate an attempted murder--a crime committed from a confoundingly long distance--in the riveting novel from #1 New York Times bestselling author C.J. Box. When Joe Pickett is asked to join the rescue efforts for the victim of a startling grizzly attack, he reluctantly leaves his district behind. One survivor of the grizzly's rampage tells a bizarre story, but just as Joe begins to suspect the attack is not what it seems, he is brought home by an emergency on his own turf. Someone has targeted a prominent local judge, shooting at him from a seemingly impossible distance. While the judge was not hit, his wife is severely wounded, and it is up to Joe to find answers--and the shooter. The search for the would-be assassin becomes personal when Nate Romanowski and his young family are targeted by the mysterious shooter. Beset by threats both man-made and natural, the two men must go to great lengths to keep their loved ones safe.

free shoulder holster pattern: The Gun Digest Book of Concealed Carry Massad Ayoob, 2012-10-22 Understand the Hottest Issues Surrounding Concealed Carry! Written by Massad Ayoob, one of the pre-eminent fighting handgun trainers in the world, Gun Digest Book of Concealed Carry 2nd Edition builds upon the best-selling 1st edition by addressing some of the hottest issues surrounding concealed carry today. Understand Castle Doctrine and Stand Your Ground laws. Review case studies that reveal lessons learned. Commentary from Ayoob draws on his experience as an expert witness for courts in weapons and shooting cases. Find out about the latest in holsters and gear, including new personal defense ammunition and lights. As a handgun owner, you owe it to yourself to stay informed and educated about changes in concealed carry laws and personal defense hardware. Gun Digest Book of Concealed Carry 2nd Edition helps you do exactly that.

free shoulder holster pattern: Every Last Breath Juno Rushdan, 2019-04-30 The Clock Is Ticking: 48 hours 2 covert operatives 1 chance to get it right Maddox Kinkade is an expert at managing the impossible. Tasked with neutralizing a lethal bioweapon, she turns to the one person capable of helping her stop the threat in time: the love of her life, back from the dead and mad as hell at her supposed betrayal. Recruiting Cole to save millions of lives may be harder than resisting the attraction still burning between them, but Maddox will do whatever it takes, down to her final breath...even if it destroys her. When Maddox crashes back into Cole Matthews's life, he wants to fight back. He wants to hate her. But the crisis is too strong to ignore, and soon the two former lovers find themselves working side-by-side in a breakneck race to stop a world-class killer with a secret that could end everything. This isn't your ordinary FBI romantic suspense. These covert operatives breathe life into a race-against-time romantic thriller, perfect for fans of 24, J. D. Robb, and Mary Burton! What People Are Saying About Juno Rushdan: Juno Rushdan is the real deal. Every Last Breath is an electric combination of heart-stopping thriller and swoon-worthy romance.—LEXI BLAKE, New York Times bestselling author Tense and fulfilling. Settle back and savor this one.—STEVE BERRY, New York Times bestselling author Fast-paced, intense, and sexy—a must-read romantic suspense!—CYNTHIA EDEN, New York Times and USA Today bestselling author A fast-paced, spine-tingling thriller you won't want to put down!—LAURA GRIFFIN, New York Times bestselling author A romantic thriller that handily juggles emotional intensity and a heart-pounding, James Bond-ian adventure.—Kirkus

free shoulder holster pattern: The Practical Guide to Gun Holsters for Concealed Carry Tom McHale, 2017-09-14 New 3rd Edition! Over 160 holsters and accessories covered! Let's face it.

Choosing the best way to carry a gun can be a daunting task. Whether you're new to guns or have been shooting since you were a wee tot, this book can help you understand concealed carry methods, how to carry a gun safely, and the relative pros and cons of over 120 specific holster models. We'll even teach you several ways to carry a gun in your underwear. This book will help you make the right choice - saving you time and money - while offering a dose of humor while you learn. Why do you need a book to choose and buy a holster? A few reasons really. - At last count, there are 4,187,237 different holsters on the market. Well, that might be an estimate, but there are a lot. If you had a dollar for each of those holsters, you could almost cover the Kardashians' weekly clothing budget. So how do you choose the right holster with all those choices? - Hardly any stores carry a wide selection of holsters. Sure they might carry a couple of brands, but will they have a brand right for you and the model specific to your gun? It's kind of like trying to find just the right shade of Morning Tropical Ocean Breeze Sunrise interior house paint at your local convenience store. It's just not likely to happen. And that leaves you the option of having to search and buy from... the internet. And we all know that you can't always believe everything you read on the internet. Well, except Youtube comments. Those are almost always true and insightful. - You can't really try holsters out before you buy. Especially those underwear holsters. Gun store sales staff tend to get a little cranky when you start shedding clothes next to the ammunition aisle. - There are many different styles of concealed carry. Every day, innovative gun folks are inventing new ways to safely and discreetly carry guns. The variety of options is great, but how do you know which style of carry is right for you? The editors at MyGunCulture.com have painstakingly documented all the holsters we've tried over the years and provided helpful commentary about pros and cons of different holster styles. In other words, we've tried just about everything. We've had great successes. We've experienced colossal failures. We've listened to so many gun show huckster sales pitches that the late Billy Mays would be impressed. And the result? *The Practical Guide to Gun Holsters for Concealed Carry*. Topics Include: - A brief and entertaining history of holsters. - Weighing concealment versus accessibility - Open or concealed carry? How to start an enthusiastic argument. - Ladies only holster solutions. - Belt carry holsters - inside, outside and underneath? - Body carry solutions. Undershirts, belly bands, and harnesses. - Ankle holsters. You think your ankles were swollen before? - Pocket holsters. Why some work and others don't. - You too can carry a gun in your underwear! - Stashing guns in your clothing. Pants, shirts, and jackets. - Off premises parking. Ways to carry a gun not attached to your body. - Home, office and car holster options. - Magazine carriers and pouches. Ways to easily carry spare ammunition. Loaded with pictures and the occasional comedic illustration, this book will tell you just about everything you need to know regarding styles of carry and the pros and cons of dozens and dozens of holsters from numerous manufacturers. Holsters are expensive. And important! This book will help you make the right choice for your needs and lifestyle without breaking the bank. Enjoy!

free shoulder holster pattern: *Get Started in Leather Crafting* Tony Laier, Kay Laier, 2019-10-01 • The must-have guide for working with leather. • Great book for beginning leather crafters. • Comprehensive presentation of essential techniques. • Handy tips from leather crafting experts. • Well-illustrated with color photos. • Traditional floral carving step-by-step project.

free shoulder holster pattern: *Survivors* James Wesley Rawles, 2012-09-25 America is in the thrall of a full-scale socioeconomic breakdown. In this chaotic environment, a few families and individuals must struggle not only to survive day by day but defend themselves against their fellow man.

free shoulder holster pattern: *Holstory* Red Nichols, John Witty, 2021-10-14 Dear reader: this is an unabashed picture book about gunleather. In particular, it is about the innovative holsters that were created by American men and women during the 20th century; specifically, during the saeculum 1905 to 1985 because that's when all the heavy lifting was done. And it's about their linkages . . . 'A Texas Ranger, born 1844, married a woman who, after she was widowed then married a Texas saddler 1908. 'That saddler in Austin employed a clerk who in 1912 began building unique holsters for the Texas Rangers. 'And that clerk, born 1872, bore a son in 1896 whose daughter married the Governor of Texas in 1940. 'That bride escaped the bullets fired at the

President's car as she rode with him in November 1963. 'They were the McNellys, the Wroes, the Brills and the Kennedys.' 'Holstory' - a term the authors coined so they wouldn't be typing 'holster history' over and over again - is filled with just these kinds of linkages amongst real gunfighting lawmen like Capt. Leander McNelly and officer Tom Threepersons of Texas; D.A. 'Jelly' Bryce and J.C. 'Doc' White of the F.B.I.; and the gunleather makers like Sam D. Myres of Texas and Hermann H. Heiser of Colorado who supplied them. It's a tale that's never been told in quite this way. It is thoroughly researched and heavily footnoted so that you can delve deeper if you like. There are lots of full-color pictures of gunleather collectibles. This is the Book of Holstory that you've been waiting for.

free shoulder holster pattern: *Bone Crossed* Patricia Briggs, 2010-01-26 Welcome to Patricia Briggs's world, a place where "witches, vampires, werewolves, and shape-shifters live beside ordinary people" (Booklist). It takes a very unusual woman to call it home—and there's no one quite like Mercy Thompson. By day, Mercy Thompson is a car mechanic in the sprawling Tri-Cities of Eastern Washington. By night, she explores her preternatural side. As a shape-shifter with some unusual talents, Mercy's found herself maintaining a tenuous harmony between the human and the not-so-human on more than one occasion. This time she may get more than she bargained for. Marsilia, the local vampire queen, has learned that Mercy crossed her by slaying a member of her clan—and she's out for blood. But since Mercy is protected from direct reprisal by the werewolf pack (and her close relationship with its sexy Alpha), it won't be Mercy's blood Marsilia is after. It'll be her friends'.

free shoulder holster pattern: *Packing Iron* Richard Rattenbury, 1993 Gunleather is an icon of American Western lore. PACKING IRON is a high quality pictorial celebration of the artistry & innovation of the craftsmen who designed the gun rigs of the old time trail driving Cowboys, lawmen & Hollywood heroes. This unique slice of Western Americana is presented in over 300 dazzling color photographs, plus almost 100 historic images. Standard trade discounts. To order write or call: ZON INTERNATIONAL PUBLISHING COMPANY, P.O. Box 47, MILLWOOD, NY 10546. Phone: 914-245-2926. FAX: 914-962-1945.

free shoulder holster pattern: *Silver Bullets* Karl Rohnke, Project Adventure, Inc, 2010 Offers a guide to initiative problems, adventure games and trust activities. The activities of this book have all been used effectively by a variety of teachers, counsellors, therapists, camp directors and church leaders. All have wanted an effective, engaging way to bring people together to build trust, and to break down artificial barriers.

free shoulder holster pattern: *Mind and Nature* Gregory Bateson, 2002 A re-issue of Gregory Bateson's classic work. It summarizes Bateson's thinking on the subject of the patterns that connect living beings to each other and to their environment.

free shoulder holster pattern: *Handmade Style* Anna Graham, 2015-05-26 Handmade Style is a thoughtful collection of a variety of sewing projects to stretch your skills and keep you enjoying the process of creating throughout the year. Each project builds upon the other and is designed to help any sewist create a complete cohesive handmade simple and sophisticated look.

free shoulder holster pattern: *A Raisin in the Sun* Lorraine Hansberry, 2016-11-01 A Raisin in the Sun reflects Lorraine Hansberry's childhood experiences in segregated Chicago. This electrifying masterpiece has enthralled audiences and has been heaped with critical accolades. The play that changed American theatre forever - The New York Times. Edition Description

free shoulder holster pattern: *Love to Sew: Patchwork Bags* Cecilia Hanselmann, 2013 Includes: a variety of bags, including pretty purses, make-up bags, roomy holdalls and eye-catching shopping bags; easy to follow, step-by-step instructions for every project; clear explanations and diagrams of the basic techniques used; a handy fold-out pattern sheet containing all the templates. -Back cover.

free shoulder holster pattern: *John Bianchi* Dennis Adler, 2010 Blue Book Publications, Inc. is proud to announce the release of its first biography, John Bianchi An American Legend 50 Years of Gunleather. Anyone who has ever owned a sidearm holster knows the name John Bianchi, the

Godfather of Gunleather who revolutionized gun carry methods and handgun performance throughout the world. This just released biography tells the story of the man who founded Bianchi International the world's largest manufacturer of gunleather for police, military, and sportsmen. Bianchi and his company, Bianchi International, set the Gold Standard for quality and innovation for millions of shooters, law enforcement, and military personnel around the world during the last half century. Written and photographed by award-winning photojournalist Dennis Adler, this 260-page, 9x12 in. hardcover deluxe landscape format publication is a must-have for any firearms enthusiast's library. John Bianchi An American Legend 50 Years of Gunleather features nine full color chapters covering the extraordinary life of this firearms industry innovator, former police officer, citizen soldier, industrialist, Western personality, and great American.

free shoulder holster pattern: The Day of the Jackal Frederick Forsyth, 1992 #1 New York Times bestselling author Frederick Forsyth's unforgettable novel of a conspiracy, a killer, and the one man who can stop him... He is known only as The Jackal--a cold, calculating assassin without emotion, or loyalty, or equal. He's just received a contract from an enigmatic employer to eliminate one of the most heavily guarded men in the world--Charles De Gaulle, president of France. It is only a twist of fate that allows the authorities to discover the plot. They know next to nothing--only that the assassin is on the move. To track him, they dispatch their finest detective, Claude Lebel, on a manhunt that will push him to his limit, in a race to stop an assassin's bullet from reaching its target.

free shoulder holster pattern: **Skirts & Dresses for First Time Sewers** Christine Haynes, 2015 A must-have resource of clothing projects for the new sewer! Includes tips, techniques, and inspiration on everything from pencil skirts to wrap dresses and more.

free shoulder holster pattern: **Patterns for Theatrical Costumes** Katherine Strand Holkeboer, Katherine Strand-Evans, 1993 An amazing resource book filled with detailed costume patterns to trace, cut out and assemble. The patterns illustrated range from Ancient Egypt to 1915 and include trims and accessories. The basic pattern shapes allow the designer's creativity free range. Gowns tunics, headdresses, jackets, robes breeches - the patterns will produce an accurate silhouette for each time period, leaving the costumer free to explore variations of cut and surface embellishment within an historic framework. Holkeboer also gives step-by-step instructions for making corsets and hoop petticoats, hats, crowns, and even masks and wigs. The patterns are multiple-sized and easy to adapt and elaborate upon so they may be used over and over again to create a completely different look each time because you add the all-important details. The basics are here - just add inspiration!

free shoulder holster pattern: *Space Relations* Donald Barr, 1973

free shoulder holster pattern: *Under the Volcano* Malcolm Lowry, 1984 Geoffrey Firmin, a former British consul, has come to Quauhnahuac, Mexico. His debilitating malaise is drinking, an activity that has overshadowed his life. On the most fateful day of the consul's life--the Day of the Dead, 1938--his wife, Yvonne, arrives in Quauhnahuac, inspired by a vision of life together away from Mexico and the circumstances that have driven their relationship to the brink of collapse. She is determined to rescue Firmin and their failing marriage, but her mission is further complicated by the presence of Hugh, the consul's half brother, and Jacques, a childhood friend. The events of this one significant day unfold against an unforgettable backdrop of a Mexico at once magical and diabolical. *Under the Volcano* remains one of literature's most powerful and lyrical statements on the human condition, and a brilliant portrayal of one man's constant struggle against the elemental forces that threaten to destroy him.

free shoulder holster pattern: *How to Carve Leather Book* Al Stohlman, 1952 Shows and explains figure and western floral leather carving (including lots of animals). Features over 60 patterns for billfolds, belts and more. 48 pages.

free shoulder holster pattern: *The Art of Hand Sewing Leather* Al Stohlman, 1977 Learn how to hand sew leather projects from master craftsman Al Stohlman. Complete stitching instructions plus information on tools and materials needed to get started.

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